

## LITERATURE CITED

1. Yu. K. Yur'ev, Practical Operations in Organic Chemistry, No. 1 [in Russian], M. V. Lomonosov Moscow State Univ. (1961).
2. I. F. Golubev, Viscosity of Gases and Gas Mixtures [in Russian], Fizmatgiz, Moscow (1959).
3. I. F. Golubev and N. E. Gnezdilov, Viscosity of Gas Mixtures [in Russian], Nauka, Moscow (1971).
4. I. F. Golubev and N. A. Agaev, Viscosity of Saturated Hydrocarbons [in Russian], Azer-neshr, Baku (1964).
5. R. A. Mustafaev and D. K. Ganiev, "Experimental study of the P-V-T relation of binary mixtures of butyl alcohol and butyraldehyde," *Izv. Vyssh. Uchebn. Zaved., Neft' Gaz.*, **8**, 52-54 (1980).
6. N. V. Vargaftik, Tables on the Thermophysical Properties of Liquid and Gases, Halsted Press (1975).
7. R. A. Mustafaev and D. K. Ganiev, "Experimental investigation of the dynamic viscosity of n-butyraldehyde and isobutyraldehyde at various temperatures and pressures," *Inzh.-Fiz. Zh.*, **40**, 1033-1034 (1981).

USE OF PACKED THERMAL DIFFUSION COLUMNS TO DETERMINE THE SORÉT  
COEFFICIENT IN A BENZENE-CARBON TETRACHLORIDE MIXTURE

V. M. Dorogush and G. D. Rabinovich

UDC 533.735

Experimental results of the determination of the Soret coefficient of a benzene-carbon tetrachloride mixture in a packed column with reservoirs at the ends are presented.

The theory of thermal diffusion in a packed cylindrical column is presented and analyzed in [1, 2]. The virtual absence of parasitic convection in this type of column is one of the most important results, which permits using a packed column to determine the thermal diffusion constant. The expressions for the transport coefficients in a packed column differ from those in [3, 4] by their dependence on the parameters of the porous medium and contain corrections for the cylindrical geometry and the influence of sampling. An experimental check of the theory gave favorable results [1].

In what follows, the investigation of the  $C_6H_6-CCl_4$  mixture was continued over the entire range of concentrations. The experimental setup and the technique remained as before [1], but in order to increase the accuracy of the experimental results, the results were processed on a computer using the method of least squares and, in so doing, the asymptotic solutions in [5], which describe the separation kinetics on the initial part of the curve of the transient separation process in the column, were used.

We will write this solution in the form

$$\Delta c = c_0(1 - c_0) A \tau v(A\tau, b y \omega), \quad (1)$$

where  $\tau$  is the time from the beginning of the experiment;  $A = H/M$ ;  $b = 1 - 2c_0 - \Delta c$ ;  $v$  is a known (from [5]) function approaching 1 as  $\tau \rightarrow 0$ .

We form the functional

$$\Phi(A, y \omega) = \frac{1}{n} \sum_{i=1}^n [\Delta c_i - c_0(1 - c_0) A \tau_i v(A\tau_i, b_i y \omega)]^2, \quad (2)$$

---

A. V. Lykov Institute of Heat and Mass Transfer, Academy of Sciences of the Belorussian SSR, Minsk. Translated from *Inzhenerno-Fizicheskii Zhurnal*, Vol. 41, No. 3, pp. 503-506, September, 1981. Original article submitted June 3, 1981.

TABLE 1. Geometric and Percolation Characteristics of the Column

No. of column	$\delta \cdot 10^3, \text{ m}$	$k \cdot 10^{11}, \text{ m}^2$	$V \cdot 10^3, \text{ m}^3$	$d \cdot 10^3, \text{ m}$
1	1,52	1,07	18,0	100—130
2	2,03	1,96	30,5	150—200
3	2,03	1,96	37,5	150—200
4	2,52	5,87	40,5	250—300
5	2,52	3,22	40,5	200—250

TABLE 2. Characteristics of the Working Benzene—Carbon Tetrachloride Mixture at  $\bar{T} = 40^\circ\text{C}$

$c_0, \text{ mass fraction of } \text{CCl}_4$	$\eta \cdot 10^3, \text{ N} \cdot \text{ sec}/\text{m}^2$	$\beta \cdot 10^3, \text{ deg}^{-1}$	$\rho \cdot 10^{-3}, \text{ kg}/\text{m}^3$
0,1	0,508	1,28	0,896
0,5	0,541	1,26	1,11
0,805	0,652	1,25	1,32
0,95	0,719	1,24	1,49

TABLE 3. Results of the Calculation of the Soret Coefficient Using Eq. (3)

No. of column	$c_0, \text{ mass fraction of } \text{CCl}_4$	$\frac{H}{M} \cdot 10^4, \text{ sec}^{-1}$	$s \cdot 10^3, \text{ deg}^{-1}$	$s_{av} \cdot 10^3, \text{ deg}^{-1}$
1	0,5	2,62	6,72	6,69
3		3,0	6,60	
5		5,82	6,75	
2	0,1	5,1	8,88	8,88
4	0,805	11,4	6,8	6,92
5		6,5	7,05	

which depends on the two parameters  $A$  and  $y\omega$ , with respect to which the minimum is determined;  $\Delta c_i$  are the experimentally observed displacements of the concentration from the initial value. Calculations using (1) are performed using the method of successive approximations by substituting  $\Delta c = 0$  as a first approximation.

Thus, as a result of the calculation, we find the values  $h = A_{\min}$  and  $n = (y\omega)_{\min}$ , which lead to a minimum of the functional (2) [6]. Using the value of  $h$  and the expression for the transport coefficient  $H$ , we obtain the computational equation

$$s = 12\eta h V / g\beta\rho\delta k (\Delta T)^2 B, \quad (3)$$

which includes the volume of the reservoir at the positive end of the column  $V$  and the permeability of the packing  $k$ .

The experiments were carried out using the technique described in [1] with five columns, whose geometric and percolating characteristics are presented in Table 1. The dependence of the permeability of the glass balls on their diameter is shown in Fig. 1, where, in addition to our results [1], the results in [7, 8] are presented. The characteristics of the working benzene—carbon tetrachloride mixture at  $\bar{T} = 40^\circ\text{C}$  are given in Table 2.

The experimental curves are presented in Figs. 2 and 3, while Table 3 displays the results of calculations of the Soret coefficient using Eq. (3).

The present results together with the results in [1, 9-12] are illustrated in Fig. 4. It is evident that when the  $\text{CCl}_4$  concentration decreases, there is a tendency for the Soret coefficient to increase, which was discovered in experiments by Korsching and was not manifested in the work of other researchers.

In addition, it should be noted that the results of the determination of the Soret coefficient obtained in the present work agree better with the data obtained by Turner and Tyrrell [10, 11] at  $25^\circ\text{C}$  than with the results obtained by Tichacek [12] at  $\bar{T} = 40^\circ\text{C}$ . This is

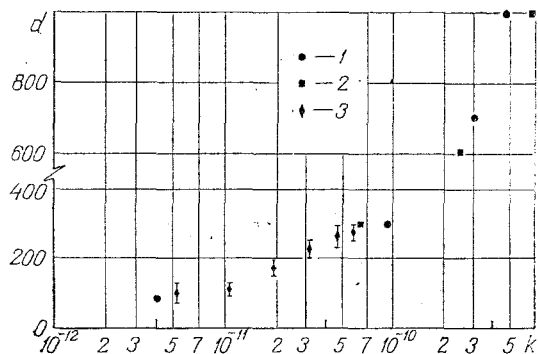


Fig. 1. Dependence of the permeability of glass balls on their diameter: 1) [7]; 2) [8]; 3) present work.  $d$ ,  $\mu\text{m}$ ;  $k$ ,  $\text{m}^2$ .

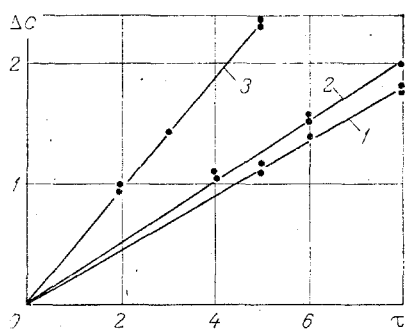


Fig. 2

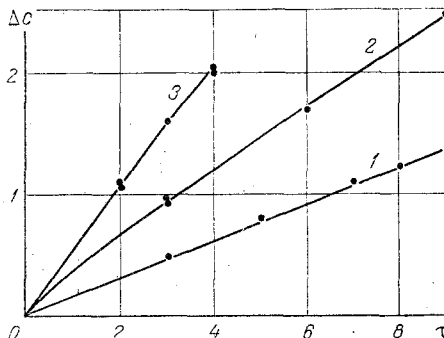


Fig. 3

Fig. 2. Kinetic curves 1, 2, and 3 obtained with columns Nos. 1, 3, and 5, respectively, with  $c_0 = 0.5$  mass fraction of  $\text{CCl}_4$ .  $\Delta c$ , mass fraction;  $\tau$ , h.

Fig. 3. Kinetic curves 1, 2, and 3 obtained, respectively, with columns Nos. 4, 5, and 2 with  $c_0 = 0.805$  mass fraction of  $\text{CCl}_4$  and  $c_0 = 0.1$  in column No. 2.

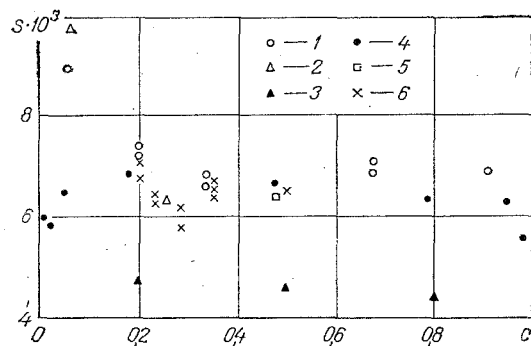


Fig. 4. Dependence of the Soret coefficient on the  $\text{CCl}_4$  concentration: 1) present work at  $T = 40^\circ\text{C}$ ; 2) Korsching [9] at  $\bar{T} = 33^\circ\text{C}$ ; 3) Tichacek [12] at  $\bar{T} = 40^\circ\text{C}$ ; 4) Turner [10] at  $25^\circ\text{C}$  and 5) at  $35^\circ\text{C}$ ; 6) Tyrrel [11] at  $\bar{T} = 25^\circ\text{C}$ .  $s \cdot 10^3$ ,  $\text{deg}^{-1}$ ;  $c$ , mole fraction of  $\text{CCl}_4$ .

explained by the fact that the apparatus used in [12] was less refined than the cells used by Turner, Tyrrell and Korsching, as well as the technique proposed in the present work.

## NOTATION

c, concentration;  $\rho$ , density; z, vertical coordinate; L, length of the column; d, diameter of the glass balls;  $\eta$ , coefficient of dynamic viscosity;  $\beta$ , coefficient of thermal expansion; k, permeability of the packing; T, temperature; B, perimeter of the working gap; H and K, transport coefficients; M, mass of the fluid in the reservoir at the end of the column;  $\omega = M/\rho B\delta L$ ;  $y = Hz/K$ ;  $H = g\rho^2\beta k(\Delta T)^2 B\delta/12\eta$ .

## LITERATURE CITED

1. V. M. Dorogush and G. D. Rabinovich, "Thermal diffusion in packed columns," *Inzh.-Fiz. Zh.*, 30, No. 5, 907-913 (1970).
2. V. M. Dorogush and G. D. Rabinovich, "Problems in the theory of thermal diffusion in packed columns," in: *Investigation of Transport Processes in Gases, Liquids, and Solids* [in Russian], Minsk (1979), pp. 70-83.
3. A. Emery and M. Lorenz, "Thermal diffusion in packed columns," *Chem. Eng. Sci.*, 11, No. 1, 16-19 (1959).
4. V. P. Kuchinov, B. I. Nikolaev, and A. A. Tubin, "Separation of binary fluid mixtures in packed thermal diffusion columns," *Inzh.-Fiz. Zh.*, 21, No. 2, 347-353 (1971).
5. G. D. Rabinovich, V. M. Dorogush, and A. V. Suvorov, "Transient process in a thermal diffusion column with reservoirs at the ends," *Inzh.-Fiz. Zh.*, 30, No. 3, 447-452 (1976).
6. R. S. Guter and B. V. Ovchinskii, *Elements of Numerical Analysis and Mathematical Analysis of Experimental Results* [in Russian], Moscow (1962).
7. V. Sanchez and J. Mahenc, "Separation du systeme tetrachlorure de carbone-ethanol par thermodiffusion gravitationnelle en milieu poreux," *Chim. Ind., Genie Chim.*, 103, 2407-2416 (1970).
8. V. Sanchez, C. Guignon, and J. Mahenc, "Mise en regime des colonnes de calcul numerique," *Chem. Eng. Sci.*, 28, 751-756 (1973).
9. H. Korsching, "Eine direkte Bestimmung von thermodiffusionskoeffizienten in Flüssigkeiten," *Z. Naturforsch.*, 1a, No. 3, 242-244 (1955).
10. M. J. Story and J. C. R. Turner, "Flow-cell studies of thermal diffusion in liquids," *Trans. Faraday Soc.*, 65, 349-354 (1969).
11. L. Guzzi and H. J. V. Tyrrell, "A modified type of thermodiffusion cell and application to the measurement of Soret coefficients of solutions of carbon tetrachloride in benzene," *J. Chem. Soc.*, Nov, 6576-6586 (1965).
12. L. J. Tichacek, W. S. Kmak, and H. G. Drickamer, "Thermal diffusion in liquids, the effect of nonideality and association," *J. Phys. Chem.*, 60, No. 5, 660-665 (1956).